

<b>DESCRIPTION</b>	Cylinder of agglomerated cork with 1 disc of natural cork at one end.		
<b>DIMENSIONS</b> (UNE 56923:2006)	Length:	48 mm	± 0,2 mm
	Diameter:	30,5 mm	± 0,2 mm
	Disc thickness:	5,5 mm	(minimum 5mm)
	Bevel height	4 mm	± 0,5 mm
<b>PHYSICAL PARAMETERS</b> (UNE 56923:2006)	Average weight:	9,2 gr	± 0,5 gr
	Specific weight:	240-270 kg/m <sup>3</sup>	
	Cylinder humidity:	6%	± 0,2 %
	Torsion moment:	> 28 DaN*cm	
	Torsion angle (minimum):	> 30°	
	Dust content:	< 0,001 g	
<b>ORGANOLEPTIC</b>	Sensory analysis:	We ensure optimal organoleptic quality in all deliveries and in all our products.	
	Chromatographic analysis:	TCA of the finished cork stopper: <1 ng/L (According to Systecode control plan and ISO 20752 methodology).	
<b>COMPOSITION</b>	Cylinder:	Agglomerated cork	
	Discs:	1 disc of natural cork *	
	Glues and additives:	comply with FDA regulations and EC regulation 1935/2004	
<b>PRODUCT POLICY AND QUALITY PROCESS</b>	<p>* Our product policy is to manufacture our corks with natural cork discs. This structure provides polyphenols (antioxidants) and a slow and constant OTR (oxygen transfer rate), necessary for the good evolution of sparkling wines.</p> <p>Our quality system is based on sampling and analysis of mechanical, organoleptic and TCA parameters, both at the arrival of the material needed to manufacture the corks and at each stage of our manufacturing process. This enables the perfect properties of our corks and enable us to ensure the quality agreed upon with our customers.</p>		

**Tapones y Especialidades del Corcho, S.A.**

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